

# **Par-Max Series**

## Freshwater Delivery Pump Model: Q401J-118S-3A

This document provides technical information relating to this specific Jabsco model. General information, references and further resource locations are also included.

Jabsco pumps are designed to be durable and highperforming - capable of providing years of satisfactory service in a variety of marine applications.

### **Features:**

- Heavy Duty, Coated Motor
- Integrated Sealed Pressure Switch
- Efficient, quiet operation
- Self-priming
- Runs Dry without Damage

### **Contents:**

Pump Unit:	PARMAX HD4 12V 4GPM 60PSI
	(PARMAX HD4 12V 15LP 4.1BAR)
Port Fittings:	2 x 1/2" (13mm) Straight Hosebarb
Strainer:	Inline Quick Connect; 40 mesh
Trigger Nozzle:	Not applicable
Adapter 1:	Not applicable
Adapter 2:	Not applicable
Hosecoil:	Not applicable
IOM:	Included (PN 81000475)
Carton type:	4 Color Aftermarket
Master pack qty:	4



### **Dimensional Drawing**

Notes: Inches [mm] Additional envelope space required to allow port clips to extend, wires to bend, port fittings and hoses, etc.





Specifications:		Materials (*designates wetted path)		
General		Upper Housing*:	Glass-filled Polypropylene	
Part Number:	Q401J-118S-3A	Lower Housing:	Cast Aluminum	
Aftermarket replacement:	Q401J-118S-3A	Check Valve Retainer*: Diaphragm*: Check Valves*:	Polypropylene	
Replaces (closest matches)	: 82400-0092		Santoprene	
Application:	Marin Water Pressure System		EPDM	
Design:	4 Chamber Diaphragm	Switch Diaphragm*:	EPDM	
	Quick Connect Ports	Bypass Diaphragm*:	EPDM	
	TENV Permanent Magnet Motor	PH Seals*:	EPDM	
	Noise Dampening Baseplate	PH Fasteners:	Stainless Steel	
	Thermal Motor Protection (TCO)	Baseplate:	Nylon with Rubber Feet	
		Motor Casing:	Cast Aluminum; Coated Steel	
Hydraulic Performance (at 12.0 VDC)		Electrical Performance	Electrical Performance (at 12.0 VDC)	
Open Flowrate:	4 GPM open flow (15.1 LPM)	Nominal Voltage:	12 VDC	
Pressure Switch Cut-Off:	60 PSI (4.1 BAR)	Voltage Range:	9 VDC - 13.6 VDC	
Max Operating Pressure:	60 PSI (4.1 BAR)	Max Current Draw:	11.5 Amps @ 60 PSI (4.1 BAR)	
Max Inlet Pressure:	30 PSI (2.1 BAR)	Fuse Size:	15 Amps (not included)	
Internal Bypass:	Yes			
Fluid Temperature Range:	32°F - 140°F (0°C - 60°C)	Duty Cycle:	Intermittent (See heat-rise chart)	
Self-Priming Capability:	Up to 8 ft (2.4 m) dry prime	Leads:	12" (305mm), 14 AWG (2.5mm^2)	
Run-Dry Capable:	Yes	Wire Connection:	Stripped Wire	
Compliance		Other Information		
CE:	Yes	Operating Environment:	Marine	
RCM:	Yes	Ambient Temp Range:	32°F - 140°F (0°C - 60°C)	
ISO 8846 Ignition		IP Rating:	IPX6	
Protected:	Yes	Carton Dimensions:	15.5x6x5.5" (394x152x140mm)	
Country of Origin:	China	Weight:	5.6 (2.5 kg)	
HTS Code:	8413.50.0050	UPC Code:		

#### Flowcurve -



Representative curve of unit operated at nominal voltage Performance will vary somewhat unit to unit Switch cut-off represents the point on the flowcurve at which the

integrated pressure switch will turn off the pump

#### Heat-Rise -



Tested @ ambient temp of 70F (21.1C) @ max run pressure Trip point shown is casing temp at time of TCO trip If there is concern about the ability of the pump to run continuously for long periods of time then in-application testing is highly recommended.

## Pump Service Kits & Spares:

ITEM	PART NUMBER	CONTENTS
1. Port Clips	30647-1000	2 port clips per kit
2. Switch Kit	16470-0040	Switch assembly w/ wire leads, switch diaphragm, and heat shrink
		butt connectors
3. Check Valve Assembly	18753-0731	Check valve housing with suction and discharge check valves
		installed
4.Diaphragm/Drive Assembly	18753-0730	Wobble plate/diaphragm assembly
5.Baseplate/Mounting Feet	18753-0729	Baseplate w/rubber mounting feet installed

## **Exploded View:**



## Accessories (see website for further info):

Item	Kit PN	Description	Notes	
	30703-1000-6	Regular (6-Pack)	Quick release interface, includes female hose end adapters	
Washdown Trigger Nozzles	30703-1001-6	Deluxe (6-Pack)	Quick release interface, includes female hose end adapters	
Washdown Hose Coils	31910-1225	Regular	25' x .35" ID (6.2m x 9mm) Hosecoil	
Washdown Hose Colls	31910-1226	Deluxe (Heavy duty/larger ID)	25' x 1/2" ID (6.2m x 13mm) Hosecoil	
Freshwater Delivery	30573-0003	0.65 Liter tank, reinforced plastic	Used to smooth out flow, reduce cycling for freshwater	
,	30573-0000	1 Liter tank, reinforced plastic	water pressure systems. See website for more details. Do	
System Accumulator Tanks	18810-0000	2 Gal tank, coated steel	not use with variable speed.	
	46400-0030	In-line, Bayonet style, QC	QC = Quick Connect	
	46400-9500	90 degree 3-5 GPM QC		
Strainers (Required in all	46400-0711	90 degree 6 GPM QC	Place before inlet of the pump so as to filter the incoming	
applications)	46400-0003	In-line, 3/8" Hosebarb	water and protect the check valves and pressure switch	
	46400-0002	In-line, 1/2" Hosebarb	from getting clogged. Other options available as well. Se website for more detail.	
	46400-0000	In line, 3/4" Hosebarb	website for more detail.	
	1877K-2222S	2-5 GPM Models: 1/2" Hosebarb	Dart numbers listed are straight part configuration	
	1877K-2242S	2-5 GPM Models: 1/2" Threaded	Part numbers listed are straight port configuration	
	1877K-3222S	2-5 GPM Models: 3/4" Hosebarb	Quantity 2 per except GHT	
Port Fittings	1877K-3211S	2-5 GPM Models: 3/4" GHT	GHT = Garden Hose Thread (qty 1) Threaded = NPS Threads	
	1877K-2342S	6 GPM Models: 1/2" Threaded		
	1877K-3322S	6 GPM Models: 3/4" Hosebarb	For 90 degree Elbow models replace the S with an E	
	1877K-3311S	6 GPM Models: 3/4" GHT	Not all models have 90 degree equivalents	
Washdown Deck Fitting	31911-0000	Stainless Steel Deck Fitting	Quick release mount for washdown hose on deck	
Aquafilta	59000-1000	Frachwater filtration system	Ellonly	
(water pressure systems)	22000-1000	Freshwater filtration system	EU only	

### **Marine Application Notes:**

### Washdown -

Used for on-demand spray to clean anchors, buoys, fishing areas, etc. Typically, the higher the flow and the higher the pressure the better. Sometimes used with a Y valve to serve a dual purpose of livewell circulation. Common accessories include strainers, trigger nozzles, hoses, and deck mount fittings. Sometimes plumbed off of the livewell inlet to reduce number of thru-hull fittings.

### Freshwater Delivery Pumps -

Installed to provide on-demand flow and pressure of freshwater to galleys, showers, washing machines, etc. Typical rule of thumb for sizing is 1 GPM per outlet. 40-60 psi (2.8 - 4.1 Bar) options provide similar pressure to that in a home on land. These pumps are equipped with a bypass which enables smoother flow and decreases cycling. Common accessories include strainers, water pressure inlet regulators, and accumulator tanks.

### Shower-Drain/Livewell/General Purpose -

These pumps are configured without a pressure switch and are used for a variety of different purposes including removal of drain water from showers or the circulating/transfer of water in bait tanks.

### Auxiliary Bilge/General Purpose -

Configured without a pressure switch and with elastomers specifically chosen to provide greater chemical compatibility and protection against fluids such as diesel fuel and motor oils.

### **Available Jabsco Options**

In addition to the unit described in this datasheet Jabsco also offers the following configurations (will vary somewhat by region and model type) and options to suit above applications:

Voltages:	12 & 24 VDC options
Flowrate Range:	1 - 6 GPM (3.8 - 22.7 LPM)
Switch Setting Range:	25 - 70 PSI (1.7 - 4.8 Bar)
Pump Configurations:	Washdown ("kit" versions include a hose-coil)
	Freshwater Delivery Pumps
	Shower-Drain/Livewell/Bilge/General Purpose Pumps
OEM/Special Options:	We can configure specific product or kitting levels upon request. Minimum annual volume requirements will apply. Please send us an enquiry and we will evaluate.

### **Installation and Operation**

For guidance on proper installation and operation of this pump, as well as for any warnings or cautions involving use, please consult the appropriate IOM for the pump. Printed IOM's are supplied with the pumps and are also available online.

### **Resources & Contact Information**

IOM:	On website; hard copies with pumps	<b>Customer Service:</b>	Refer to contact info at our website
Warranty:	Information included in IOM	Website:	www.xylem.com/Jabsco

Note: Specifications provided for guidance only. We reserve the right to change specifications without prior notice.



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